

Page 1 of 1

All amounts are calculated in domestic currency.

Book Amt	
\$91.21	
\$0.00	
61.0000	
0.0000	
0.0000	
\$91.21	
0.0000	



Marmon/Keystone Canada Inc.
ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PACKING SLIP

PAGE...: 1
Order : 1164048
Date...: 09/08/2015

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA.....: TST OVERLAND #222212
F.O.B.....: BOUCHERVILLE
YOUR ORDER NO.....: PO29696

SALESPERSON.....: C. Gee

	Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
01	60 /FT	Fax all papers to Linda Lacelle 613-632-1053 STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L Cust. part#: M304TR0.750W.049 HT#.....: YT41422 Total... rev:01/11 GD DAS 9 9-03-89 62/509-10	3 3	60/FT 60/FT	

Packaging: 1 C. Tube

Total Weight.....: 22.0

Customers.: _____



A Marmon Distribution Services/Berkshire Hathaway Company



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

CRYSTAL-PALACE

MILL TEST CERTIFICATE

ISO9001:2008 ; PED Material CERTIFICATE (No.: QAC0021058/A) DATE OF ISSUE: 2015/06/02

CUSTOMER MARMON/KEYSTONE CANADA INC				CERTIFICATE NO. 2015-3-17-C-2			
P.O NO BN4626				ORDER NO. 2015-03-017-C			
COMMODITY STAINLESS STEEL SEAMLESS TUBING				GRADE: ASTM A213-13/ASME SA213-13 TP304/TP304L			
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END/ OD POLISHED 400 GRIT				HEAT NO. YT41422 9-89			
CHEMICAL CONTENTS (WT%)							
ELEMENTS	C	Mn	P	S	Si	Ni	Cr
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0~11.0	18.0~20.0
RESULTS (LADLE)	0.019	1.01	0.039	0.003	0.42	8.07	18.10
PHYSICAL PROPERTIES							
Dimensions							
OD (inch)	W/T (inch)	Length (feet)	Bundle No.	Pieces	Weight (kg)		
0.625	0.049	20	15-5-14	250	691		
0.750	0.049	20	Z15-4-292	150	505		
REMARKS							
AS PER ASTM A213-13/ASME SA213-13							
WALL THICKNESS TOLERANCE AS PER ASTM A269-13							
IN COMPLIANCE TO NACE MR0175-2003							
IC TEST TO ASTM A262 PRACTICE E							
SOLUTION HEAT TREATMENT 1050°C X 1.5m/min							
NO WELD REPAIR WAS PERFORMED							
FREE FROM MERCURY CONTAMINATION							
COUNTRY OF ORIGIN CHINA							
MILL TEST CERTIFICATE TO EN 10204/3.1							
INVOICE NO. YK-15-05-59							
1 WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT							
2 THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY							
SHANGHAI CRYSTAL PALACE PIPE CO, LTD							
MANAGER OF QUALITY ASSURANCE DEPARTMENT / DING WEI-GUO							
JUL 09 2015							

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: H304TR0750W.048

PO / BATCH NO.: 1029656 / M133131

DATE: 15-09-10

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: .048"

QUANTITY RECEIVED: 60'

THICKNESS RECEIVED: .048

QUANTITY INSPECTED: 60'

SHEET SIZE ORDERED: U/A

QUANTITY REJECTED: 9

SHEET SIZE RECEIVED: U/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL	(Y)	N	
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT MATERIAL	(Y)	N	
CORRECT REF # TO LINK CERT	(Y)	N	YT 41422
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>9</u>	SIGNED OFF BY: _____		
DATE: <u>15-09-10</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO29696**

Purchase Order Date 9/4/2015

PO Print Date 9/4/2015

Page Number 1 of 2

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED

Contact Name

Vendor Phone 800 361 8142

Ship To Contact

Ship To Phone

Ship Via: TST ground

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
	Delivery Comments						
1	M304TR0.750W.049	304 RD Tube .750 x .049W	9/10/2015		60.00 ✓ f	\$2.00	\$120.00
			Yes				
			9/10/2015				
		MATERIAL: AISI 304/316 SA SEAMLESS ROUND TUBING	DAS				
		AS PER ASTM A213 OR AMSE SA213 OR ASTM A269	9				
			9-89				
Line Total:							\$120.00
2	71401-45	procurement quality clauses	9/10/2015		1.00 ✓	\$0.00	\$0.00
			No				
			9/10/2015				
	Procurement Quality Clauses						
	A005 right of entry						
	A012 chemical and physical test report						
	A016 personnel qualification						
	A017 raw material identification						
	A026 certification of material conformance						
	A041 quality management system						
	A042 dart notification by supplier						
	A043 retention of quality documents						
Line Total:							\$0.00

2015-09-10

Note:

9/4/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

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Page Number 2 of 2

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290 CHEMIN DU TREMBLAY
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CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 361 8142

Ship To Contact

Ship To Phone

Ship Via: TST ground

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

PO Total: \$120.00

u
CL

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 9/4/2015